HardMill Plus

the new PVD coating for hard machining

APPLICATION	Turning	Milling
Stainless Steel	++	++
Steel > 52 HRC	+++	+++
Titanium	+	+



General data

Structure: AlTiSiN based

Hardness: 3800 HV

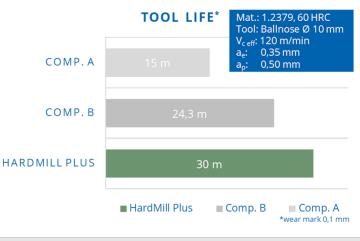
Coeff. of friction: 0,5

Max. temperature: > 1100 °C

Color:

ADVANTAGES:

- lowest thermal conductivity
- hot hardness
- √ oxidation resistance





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